



Errors diagnosed using partial arc analysis

Overview

Partial arc analysis allows quicker, single set-up ballbar checks to be performed. The Renishaw analysis is able to diagnose most of the machine errors identified using 360° tests.

	360 deg analysis 	Partial arc 
Backlash	✓	✓ *
Reversal spikes	✓	✓ *
Circularity	✓	✓
Lateral play	✓	✓
Cyclic error	✓	✓
Centre offset	✓	✓
Servo mismatch	✓	✓
Squareness	✓	✓
Straightness	✓	✗
Scale mismatch	✓	✗
Cyclic pitch	✓	✓
Calculated feedrate	✓	✓
* Only for sections of arc covered by tool path.		

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A worldwide network of subsidiary companies and distributors provides exceptional service and support for its customers.

Products include:

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- **Probe systems and software for job set-up, tool setting and inspection on CNC machine tools.**
- **Raman spectroscopy systems for non-destructive material analysis.**
- **Sensor systems and software for measurement on CMMs (co-ordinate measuring machines).**
- **Styli for CMM and machine tool probe applications.**

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